

Work Order ID 57034

March 17, 2010 1:52:44 PM



Page 1

Item ID: D206-642-347

Accept



Setup Start



Revision ID:

Item Name: Wearshoe

Stop



Start Date: 3/17/10 Start Qty: 1.00



Required Date: 3/18/10 Req'd Qty: 1.00



Cust Item ID:

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

100



DC

Document Control

0.00

Memo

Photocopy bluefile and create labels per PPP D206-642-347
CHG002

0.00

Solus12

After CL 10/03/17 P107

110



Packaging

Packaging

Pick Kit

0.00

Memo

0.00

10.3-17 SD

120



QC

Quality Control

QC4- 100% Inspect kits for completeness

0.00

Memo

0.00

Solus12

40

Dart Aerospace Ltd

W/O: 57034		WORK ORDER CHANGES						
DATE	STEP	Perm. change	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
10/03/17	#110	Parts missing on w/o to parts list in IZ: ADD missing parts: DB537-1 B* 51679 qty x6 B35465 ³⁷ - 8/10/03/17 DB537-3 B* 35897 qty x1 - 8/10/03/17		SP				8 10/03/17
		MS27039C1-06 M# 19185 qty x54 8/10/03/17 M113691 - 8/10/03/17 AN960C10L M# _____ qty x54 NAS1149C0332A - 8/10/03/17		il				8 10/03/17
10/03/17	#100	Fix w/o + Bom. ADD ADD copy of updated Bom for Ref.		AA	10.03.17			8 10/03/17

Part No: D206-642-347 PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 57034

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Item ID: D206-642-347

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Setup Start



Revision ID:

Stop



Item Name: Wearshoe

Start Date: 3/17/10 Start Qty: 1.00



Cust Item ID:

Required Date: 3/18/10 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals: Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130



Packaging

Memo

62

0.00

0.00

Rev A

10-3-17 SP

Packaging

Identify and pack for shipping as per PPP D206-642-347

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

Memo

0.00

0.00

10/03/17

MF

10-3-17

Picklist Print

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Work Order ID: 57034

Parent Item: D206-642-347

Parent Item Name: Wearshoe

Comments: IPP RevA: New issue DD verified by:EC

Start Date: 3/17/10

Required Date: 3/18/10

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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D3535-11



Wearshoe

Manufactured

No

Each

8.0000

1.0000



10-3-17 SF

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

8

46647

8

Each

16.0000

1.0000



10-3-17 SV

D3535-23



Wearshoe

Manufactured

No

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

FP21

12

56054

12

Main Warehouse

ST

4

53467

4

Each

11.0000

1.0000



10-3-17 SV

D3535-35



Wearshoe

Manufactured

No

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

11

51608

11

10-3-17 SV

Picklist Print

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Page 2

Work Order ID: 57034

Parent Item: D206-642-347

Parent Item Name: Wearshoe

Comments: IPP RevA: New issue DD verified by:EC

Start Date: 3/17/10

Required Date: 3/18/10

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3536-11 Gasket		Manufactured	No				Each	16.0000	1.0000			

Warehouse Location	Loc Qty	Loc Code
Main Warehouse		
ST497A	16	
46649	12	
46715	4	

D3536-23 Gasket		Manufactured	No				Each	10.0000	1.0000			
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Warehouse Location	Loc Qty	Loc Code
Main Warehouse		
ST	10	
30754	1	
53468	9	

D3536-35 Gasket		Manufactured	No				Each	13.0000	1.0000			
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Warehouse Location	Loc Qty	Loc Code
Main Warehouse		
ST	13	
51628	13	

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Shop Packet Print

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4.5 206 L/L-1/L-3/L-4/407 LOW & HIGH GEAR SKIDTUBES

Item	Qty -311	Qty -312	Qty -341	Qty -347	Qty -013	Part Number	Description
	X					D206-642-311	SKIDTUBE INSTALLATION, LH
		X				D206-642-312	SKIDTUBE INSTALLATION, RH
1	1	1	X			D206-642-341	SKIDTUBE
				X		D206-642-347	WEARSHOE KIT (REPLACES -343)
1	1	1			X	D206-648-013	GROUND HANDLING KIT
1			1			D2650-5	SKIDTUBE ASSEMBLY
2A			14			D2651-1	* PLUG ⁽¹⁾
2B			14			D2651-3	* O-RING ⁽¹⁾
3			1			D2646	* AFT CAP ⁽¹⁾
4			2			MS27039-1-08	* SCREW ⁽¹⁾
5			2			AN960JD10L	* WASHER ⁽¹⁾
6	1					D2932-1	SADDLE, FWD OUT, LH
6		1				D2932-2	SADDLE, FWD OUT, RH
7	1					D2933-1	SADDLE, FWD IN, LH
7		1				D2933-2	SADDLE, FWD IN, RH
8	1					D2938-1	SADDLE, AFT OUT, LH
8		1				D2938-2	SADDLE, AFT OUT, RH
9	1					D2939-1	SADDLE, AFT IN, LH
9		1				D2939-2	SADDLE, AFT IN, RH
10	8	8				AN3-41A	BOLT
11	16	16				D2652	BUSHING
12A	8	8				MS21042-3	NUT (OR MS21042L3)
12B	8	8				AN960JD10	WASHER
13	4	4				AN5-10A (OR AN5-11A)	* BOLT ⁽²⁾
14	4	4				AN5-11A (OR AN5-12A)	* BOLT ⁽²⁾
15	8	8				AN960JD516	WASHER
16	12	12				AN4-6A	BOLT
17	24	24				AN960JD416	WASHER
18	12	12				MS21042-4	NUT (OR MS21042L4)
20A			6	6		D3537-1	WEARPAD (REPLACES D2648-3)
21A			1	1		D3537-3	WEARPAD (REPLACES D3429-1)
22A			1	1		D3535-11	WEARSHOE (REPLACES D2656-11)
22B			1	1		D3536-11	GASKET
23A			1	1		D3535-23	WEARSHOE (REPLACES D2656-23)
23B			1	1		D3536-23	GASKET
24A			1	1		D3535-35	WEARSHOE (REPLACES D2656-35)
24B			1	1		D3536-35	GASKET
26A			54	54		MS27039C1-08	SCREW
26B			54	54		AN960C10L	WASHER
26C			54			ALS7-1032-130	* INSERT ⁽¹⁾ (or AKS4-1032-130, ALS4-1032-130, AELS-1032-130)
30	1	1				D3407-043	TOW RING ASSEMBLY (REPLACES D2988-043)
31	1	1				D3456-1	WASHER
32	1	1				D3457-1	WASHER
33	1	1				MS21043-4	NUT
34	1	1				AN4C5A	BOLT
35	1	1				AN960C416	WASHER
36	1	1				D3413-1	RING (REPLACES D2655)
37	10	10				D2712	SET SCREW
38	2	2				D2934	SADDLE SPACER
39	2	2				D2935	SADDLE SPACER
40					2	D3414-041	GHW LUG (REPLACES D2659)
41					4	AN3C37A	BOLT
42					8	D2652	BUSHING
43					4	MS21043-3	NUT
44					4	AN960C10	WASHER

NOTES: ⁽¹⁾ DENOTES THAT PART IS INCLUDED WITH D2650-5 ASSEMBLY ABOVE
⁽²⁾ CHOICE OF BOLT WILL DEPEND ON CROSSTUBE (SEE INSTALLATION PROCEDURE)

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Revision: N
Date: 09.09.09

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

A206-642-347

Status	Item ID	Rev	Name	Start Date	Quantity	Per	UOM	Scrap %	Route	Seq	IC	Sort	Comments	Date Last Mod	Add Date
<input checked="" type="checkbox"/>	AN960C10L		washer	17/03/2010	54.0000		Each	0 %	110			10		17/03/2010 2:27 PM	17/03/2...
<input checked="" type="checkbox"/>	D3535-11		Wearshoe	05/12/2009	1.0000		Each	0 %	110			3		17/03/2010 2:27 PM	05/12/2...
<input checked="" type="checkbox"/>	D3535-23		Wearshoe	05/12/2009	1.0000		Each	0 %	110			5		17/03/2010 2:27 PM	05/12/2...
<input checked="" type="checkbox"/>	D3535-35		Wearshoe	05/12/2009	1.0000		Each	0 %	110			7		17/03/2010 2:27 PM	05/12/2...
<input checked="" type="checkbox"/>	D3536-11		Gasket	05/12/2009	1.0000		Each	0 %	110			4		17/03/2010 2:27 PM	05/12/2...
<input checked="" type="checkbox"/>	D3536-23		Gasket	05/12/2009	1.0000		Each	0 %	110			6		17/03/2010 2:27 PM	05/12/2...
<input checked="" type="checkbox"/>	D3536-35		Gasket	05/12/2009	1.0000		Each	0 %	110			8		17/03/2010 2:27 PM	05/12/2...
<input checked="" type="checkbox"/>	D3537-1		Wearpad	17/03/2010	6.0000		Each	0 %	110			1		17/03/2010 2:27 PM	17/03/2...
<input checked="" type="checkbox"/>	D3537-3		Wearpad	17/03/2010	1.0000		Each	0 %	110			2		17/03/2010 2:27 PM	17/03/2...
<input checked="" type="checkbox"/>	MS27039C1-08		SCREW	17/03/2010	54.0000		Each	0 %	110			9		17/03/2010 2:27 PM	17/03/2...

REFERENCE ONLY

RECEIVED